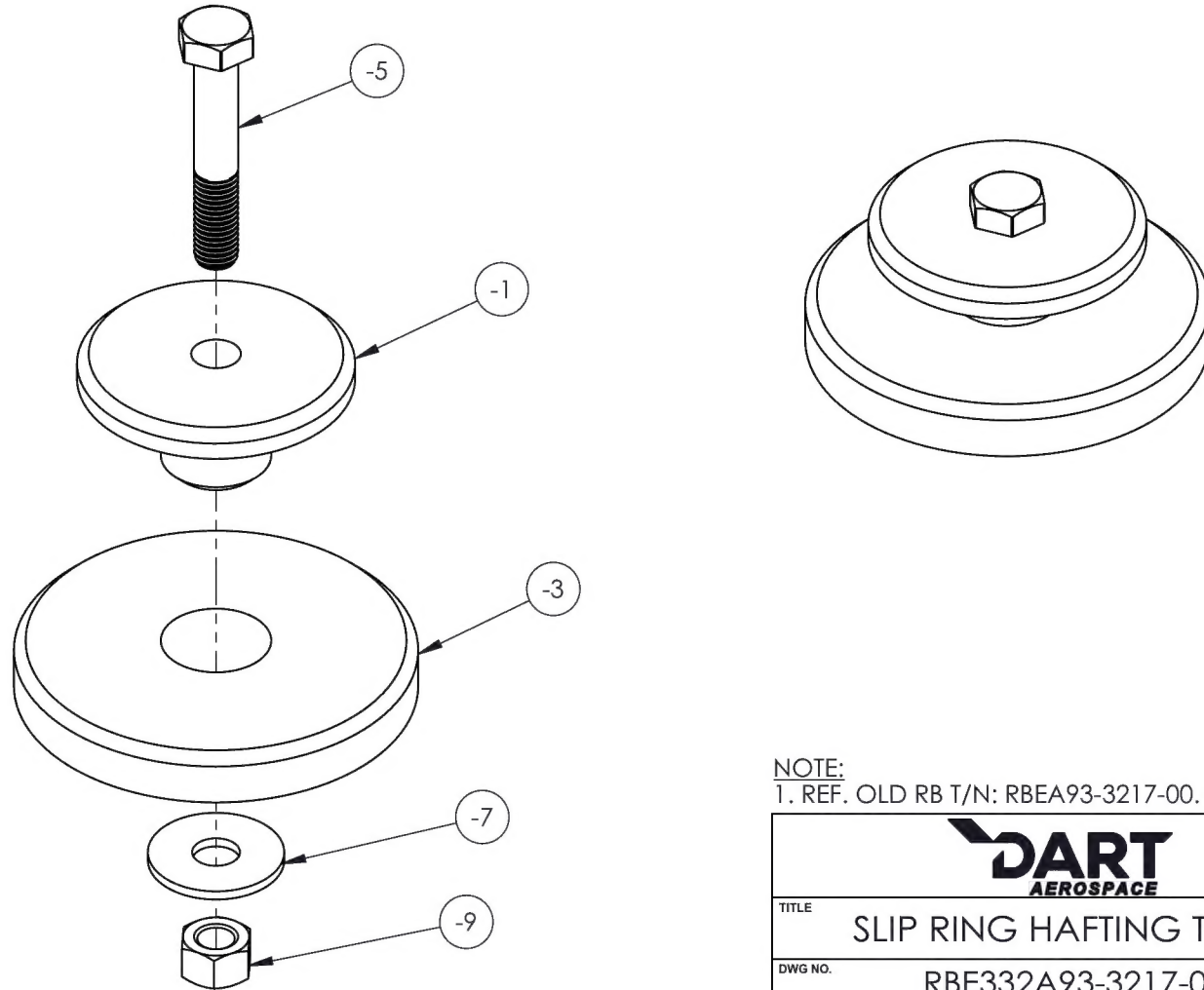


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0093	UPDATED TO NEW STANDARD. -1, -3 CH'D MAT'L WAS 1018 IS 1018/1020 CR. CH'D FINISH WAS CAD PLATE YELLOW IS ZINC PLATE. CH'D SPEC WAS QQ-P-416F, TYPE II, CLASS II IS ASTM B633 TYPE I SC 2. -1 CH'D DIM WAS 2X .125 X 45° IS 2X .13 X 45°. CH'D ENGRAVE NOTE WAS ENGRAVE "RBEA93321700" IS ENGRAVE T/N, S/N, "MADE IN USA". -3 CH'D DIM WAS 2X .125 X 45° IS 2X .13 X 45°.	8/9/2016	DEW	SM



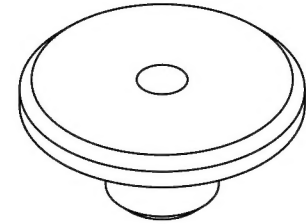
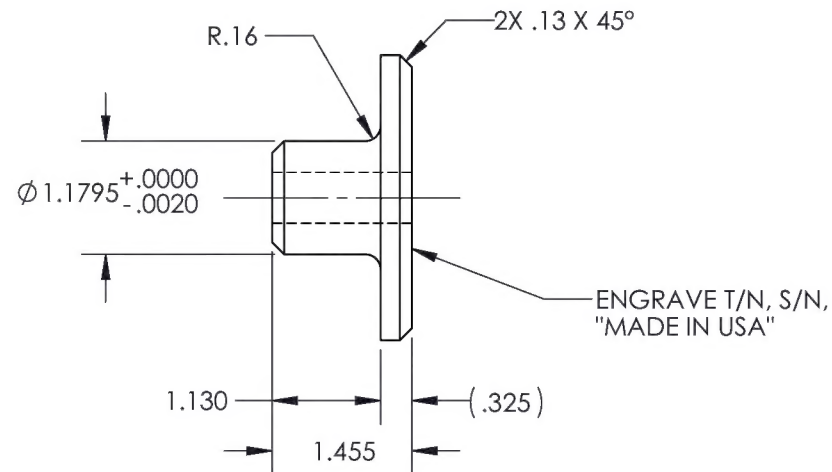
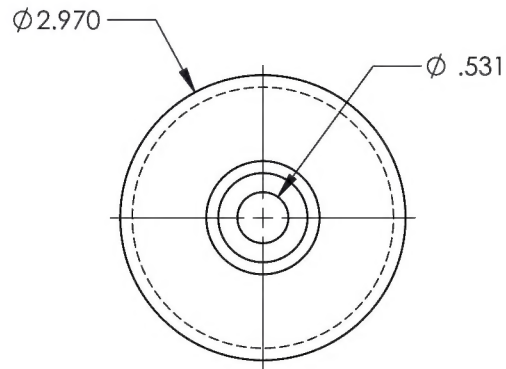
NOTE:  
1. REF. OLD RB T/N: RBEA93-3217-00.

<b>DART AEROSPACE</b>	
TITLE <b>SLIP RING HAFTING TOOL</b>	
DWG NO. <b>RBE332A93-3217-00</b>	REV <b>2</b>
MAT'L TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125° ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY:	GILBERT
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	MACKOVJAK
SCALE	1:2
DATE	4/14/2011
USED ON MODEL <b>EUROCOPTER</b>	
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	INSERT	1018/1020 CR		2
			-3	1	BASE	1018/1020 CR		3
		B/O	-5	1	SCREW	STEEL	M12 X 70mm (MCMASTER-CARR #91280A732)	1
		B/O	-7	1	WASHER	STEEL	13mm ID X 37mm X 3mm (MCMASTER-CARR #91100A180)	1
		B/O	-9	1	NUT	STEEL	M12 (MCMASTER-CARR #92497A500)	1

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0093	1 CH'D DIM WAS 2X .125 X 45° IS 2X .13 X 45°. CH'D ENGRAVE NOTE WAS ENGRAVE "RBEA93321700" IS ENGRAVE T/N, S/N, "MADE IN USA". CH'D MAT'L WAS 1018 IS 1018/1020 CR. CH'D FINISH WAS CAD PLATE YELLOW IS ZINC PLATE. CH'D SPEC WAS QQ-P-416F, TYPE II, CLASS II IS ASTM B633 TYPE I SC 2.	8/9/2016	DEW	SM



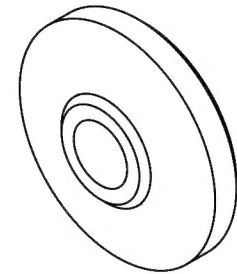
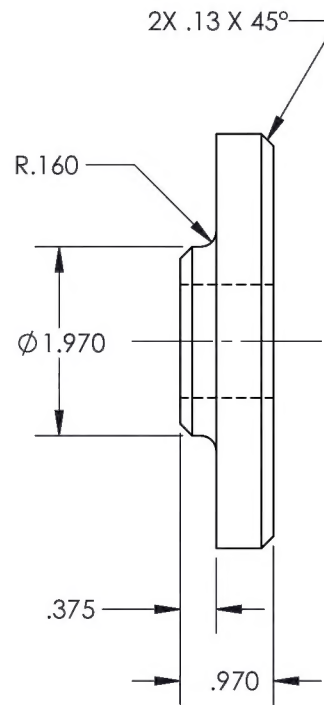
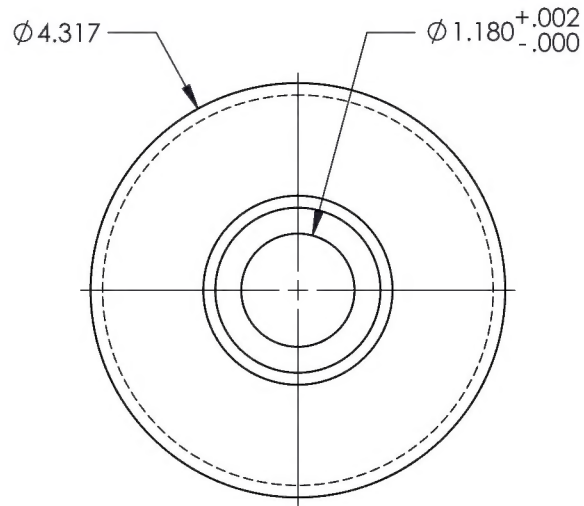
(-1)

INSERT

<b>DART AEROSPACE</b>	
TITLE <b>SLIP RING HAFTING TOOL</b>	
DWG NO. <b>RBE332A93-3217-00-1</b>	REV <b>2</b>
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX ± .005 FRACTIONS ± 1/8
SPEC ASTM B633 TYPE I SC 2	.XX ± .01 ANGLES ± 5°
DRAWN BY: GILBERT	.X ± .1 SURFACES = 125°
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: MACKOVJAK	AFTER PLATING
SCALE 1:2	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 4/14/2011	USED ON MODEL
SHEET 2 OF 3	EUROCOPTER

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0093	-3 CH'D DIM WAS 2X .125 X 45° IS 2X .13 X 45°, CH'D MAT'L WAS 1018 IS 1018/1020 CR, CH'D FINISH WAS CAD PLATE YELLOW IS ZINC PLATE, CH'D SPEC WAS QQ-P-416F, TYPE II, CLASS II IS ASTM B633 TYPE I SC 2.	8/9/2016	DEW	SM



(-3)  
BASE

<b>DART AEROSPACE</b>	
TITLE <b>SLIP RING HAFTING TOOL</b>	
DWG NO. <b>RBE332A93-3217-00-3</b>	REV <b>2</b>
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX ± .005 FRACTIONS ± 1/8
SPEC ASTM B633 TYPE I SC 2	.XX ± .01 ANGLES ± 5°
DRAWN BY: GILBERT	.X ± .1 SURFACES = 125/✓
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: MACKOVJAK	AFTER PLATING
SCALE 1:2	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 4/14/2011	USED ON MODEL
SHEET 3 OF 3	EUROCOPTER